**多排锯片 XzXy齿**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 220 | 2.6 | 65 | 32 |
| 255 | 2.6 3.0 | 60 | 30 |
| 255 | 2.6 3.0 | 65 | 30 |
| 305 | 2.8 3.2 | 70 | 32 |
| 355 | 3.2 3.6 | 85 | 36 |
| 400 | 3.6 | 90 | 40 |

**超薄锯片 XzXy齿**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 125 | 1.3 | 25.4 | 24 |
| 150 | 1.4 | 25.4 | 36 |
| 180 | 1.5 | 50 | 32 |
| 200 | 1.6 | 25.4 | 36 |
| 255 | 1.8 | 60 | 30 |
| 255 | 1.6 | 25.4 | 100 |
| 305 | 1.8 | 25.4 | 120 |

**人造板用锯片 XzXy齿**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 300 | 3.2 | 30 | 72 80 100 120 |
| 305 | 3.2 | 25.4 | 80 100 120 |
| 300 | 3.6 | 30 | 72 80 100 |
| 350 | 3.6 | 30 |  |

**实木横截锯片**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 100～125 | 1.6 | 25.4 30 35 50 60 | 20 24 28 32 36 40 48 60 72 80 100 120 140 |
| 140～180 | 2.0 | 20 24 28 32 36 40 48 60 |
| 200～230 | 2.6 | 24 28 32 36 40 48 60 72 |
| 250～280 | 3.0 | 36 40 48 60 72 80 100 120 |
| 300～315 | 3.2 | 48 60 72 80 100 120 |
| 350～375 | 3.6 | 48 60 72 80 100 120 140 |
| 400 | 4.0 | 60 72 80 100 120 140 |
| 450 | 4.0 | 60 72 80 100 120 140 |
| 500 | 4.0 | 60 72 80 100 120 140 |
| 550 | 4.5 | 80 100 120 140 |
| 600 | 5.0 | 80 100 120 140 |
| 630 | 5.0 | 80 100 120 140 |

**精度裁板锯用划线锯片**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） | 结构形式 |
| 100 | 2.8～3.6 | 20 | 12+12 | 双片组合 厚度可调 |
| 120 | 2.8～3.6 | 20 | 12+12 | 双片组合 厚度可调 |
| 120 | 2.8～3.6 | 22 | 12+12 | 双片组合 厚度可调 |
| 125 | 3.1/4.2 | 20 | 24 | 单片 |
| 150 | 3.4/4.5 | 30 | 36 | 单片 |
| 160 | 4.3/5.5 | 55 | 36 | 单片 |

**粉碎锯片和分碎片 XzXy齿**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） | 备注 |
| 200 | 4.0 | 80 | 48 | 粉碎锯片 |
| 250 | 4.5 | 60 | 60 |
| 335 | 4.0 | 23.0 | 60 |
| 355 | 4.5 | 80 | 72 96 |
| 200 | 3.2 |  | 4 | 粉碎锯片 |
| 335 | 4.0 |  | 16 |
| 350 | 4.2 |  | 10 |

**有色金属和塑钢用锯片 PT齿**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 125 | 1.3 | 25.4 | 24 |
| 150 | 1.4 | 25.4 | 36 |
| 180 | 1.5 | 50 | 32 |
| 200 | 1.6 | 25.4 | 36 |
| 255 | 1.8 | 60 | 30 |
| 255 | 1.6 | 25.4 | 100 |
| 305 | 1.8 | 25.4 | 120 |

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 齿宽 | 孔径 | 齿数（个） |
| 255 | 3.0 | 25.4 | 80 100 |
| 300 | 3.2 | 32 | 100 120 |
| 350 | 3.6 | 30 | 100 120 |
| 400 | 4.0 | 30 | 100 120 |
| 450 | 4.0 | 25.4 | 100 120 |
| 510 | 4.0 | 25.4 | 100 120 |
| 610 | 5.0 | 25.4 | 120 |

**木工圆锯片**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 孔径 | 厚度 | 齿数（个） |
| 150 | 25 | 1.0～1.4 | 80 100 |
| 200 |
| 250 |
| 300 | 30 | 1.0～1.8 |
| 350 | 72 80 |
| 400 | 1.2～2.0 |
| 450 | 35 |
| 500 | 1.4齿数（个）2.2 |
| 550 |
| 600 | 40 | 1.6～2.4 |
| 650 | 60 72 |
| 700 | 1.8～2.6 |
| 750 |

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 孔径 | 厚度 | 齿数（个） |
| 800 | 50 | 2.0～2.8 | 60 72 |
| 850 | 　 |
| 900 | 2.2～3.0 |
| 950 | 　 |
| 1000 | 2.4～3.2 |
| 1050 | 2.8～3.5 |
| 1200 |
| 1350 | 3.2～4.0 |

 **钢管锯**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 孔径 | 厚度 | 齿数（个） |
| 300 | 32 35 40 5080100127等 | 2.5 | 80120160180240360 |
| 350 | 2.5 |
| 400 | 3.0 |
| 450 | 3.0～3.5 |
| 500 | 3.5～3.8 |
| 550 | 3.5～3.8 |
| 600 | 3.8～4.0 |
| 650 | 3.8～4.0 |
| 700 | 3.8～4.0 |
| 750 | 4.2～4.5 |
| 800 | 4.5～5.0 |
| 900 | 4.8～5.5 |
| 950 | 4.8～5.5 |
| 1000 | 6.0～7.0 |

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**金刚石锯片基片**

**窄槽基片规格mm**

|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 孔径 | 厚度 | 齿数（个） |
| 90 | 20 | 1.0～1.6 | 8 |
| 186 | 50 | 1.2～1.8 | 13 |
| 236 | 50 | 1.4～2.0 | 17 |
| 286 | 50 | 1.6～2.4 | 21 |
| 336 | 50 | 2.0～2.8 | 24 |
| 386 | 50 80 | 2.2～2.8 | 28 |
| 436 | 50 80 | 2.2～3.0 | 32 |
| 486 | 50 80 | 2.5～3.4 | 36 |
| 586 | 50 80 | 3.0～4.0 | 42 |
| 638 | 50 80 | 3.2～3.8 | 44 |
| 686 | 50 80 | 3.2～4.0 | 50 |
| 890 | 50 80 | 4.6～5.2 | 64 |

**宽槽基片规格mm**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|  |  |  |  |
| --- | --- | --- | --- |
| 外径 | 孔径 | 厚度 | 齿数（个） |
| 290 | 50 | 1.6～2.2 | 18 |
| 336 | 50 | 2.0～2.6 | 21 |
| 386 | 50 | 2.5～4.5 | 24 |
| 436 | 50 | 2.6～3.2 | 26 |
| 486 | 50 80 | 2.8～3.5 | 30 |
| 536 | 50 80 | 3.0～4.0 | 32 |
| 586 | 50 80 | 3.0～4.0 | 36 |
| 636 | 50 80 | 3.4～4.5 | 39 |
| 684 | 50 80 | 4.5～5.0 | 40 |
| 734 | 50 80 | 4.5～5.0 | 46 |
| 784 | 50 80 | 4.6～5.2 | 46 |
| 884 | 80 100 | 5.0～5.6 | 64 |
| 984 | 80 100 | 5.0～5.6 | 70 |
| 1084 | 80 100 | 5.0 | 74 |
| 1184 | 80 100 | 5.56.0 | 80 |

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**硬质合金锯片**

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